



WYKORZYSTANIE FILTRÓW CYFROWYCH W UKŁADZIE STEROWANIA BEZPOŚREDNIEGO NAPĘDU ELEKTRYCZNEGO

DOMINIK LUCZAK, PH.D.

POZNAN UNIVERSITY OF TECHNOLOGY

INSTITUTE OF CONTROL AND INFORMATION ENGINEERING

E-MAIL: DOMINIK.LUCZAK@PUT.POZNAN.PL



Plan of presentation

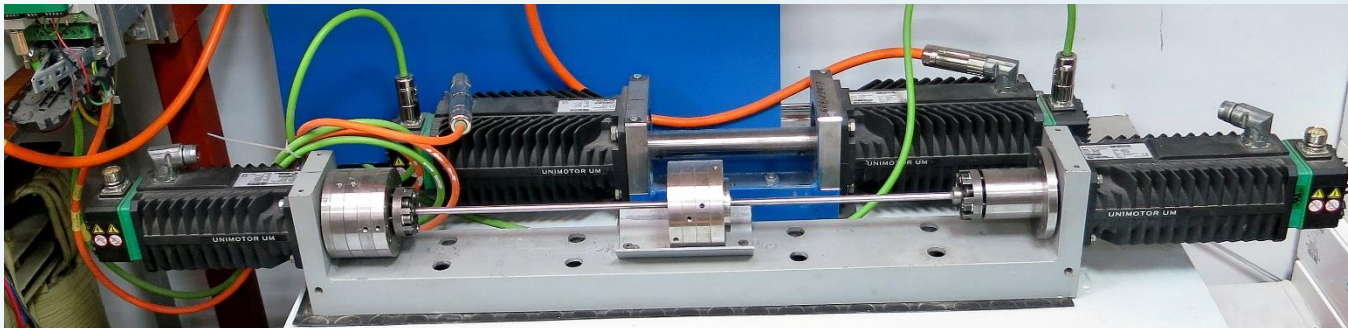
1. **Motivation**
2. Control system
3. Mechanical part of electric drive
4. Digital filter tuned for mechanical resonant frequency reduction
5. Results
6. Conclusions



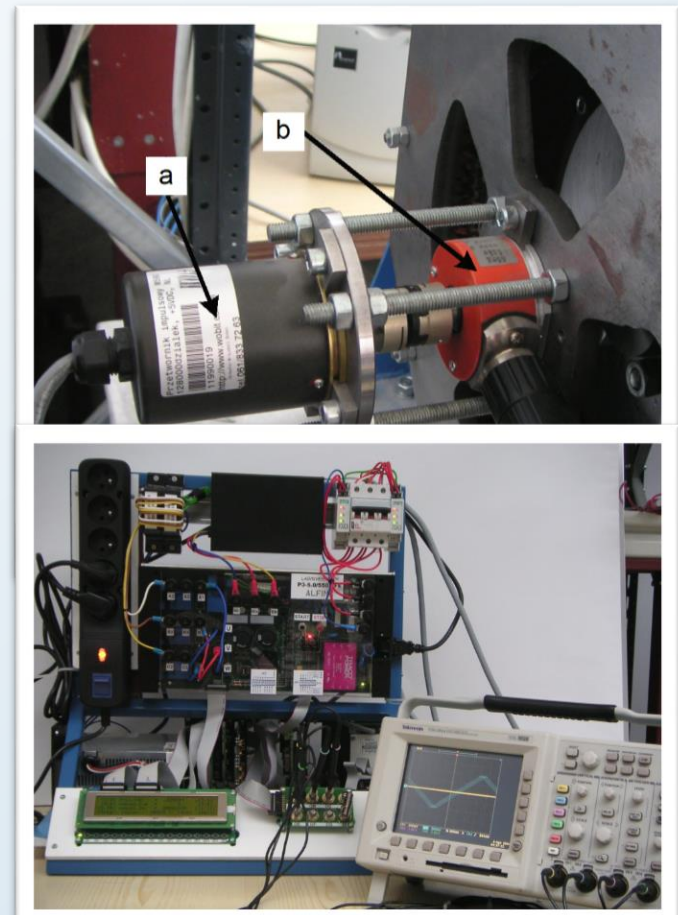
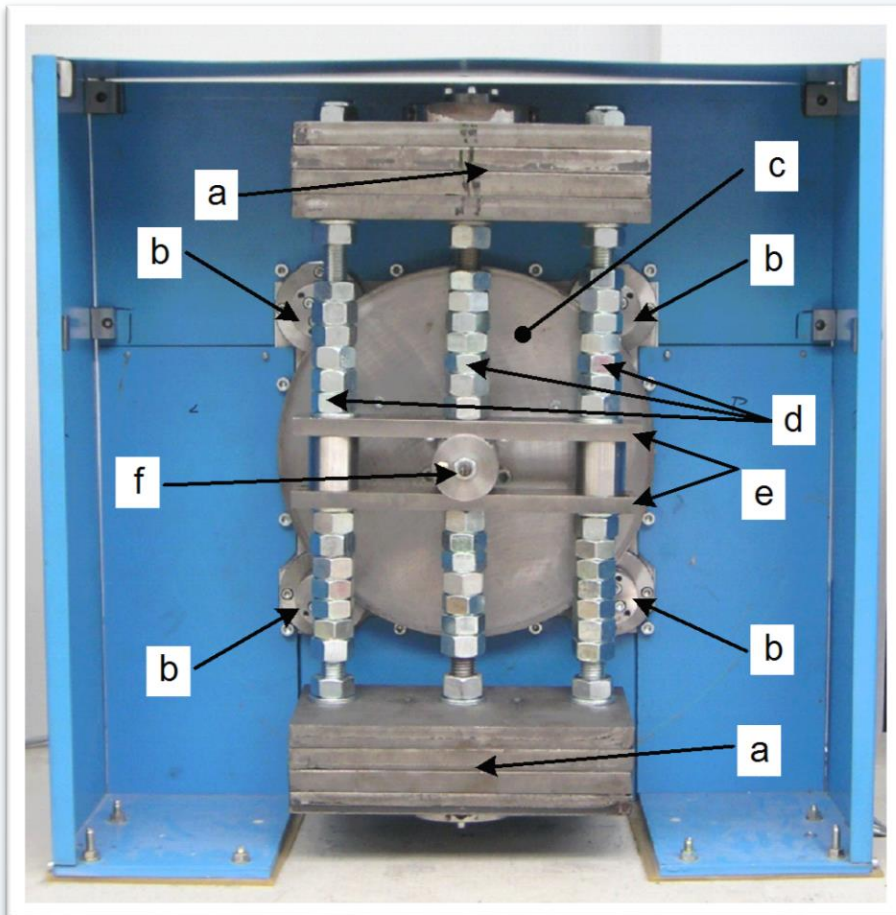
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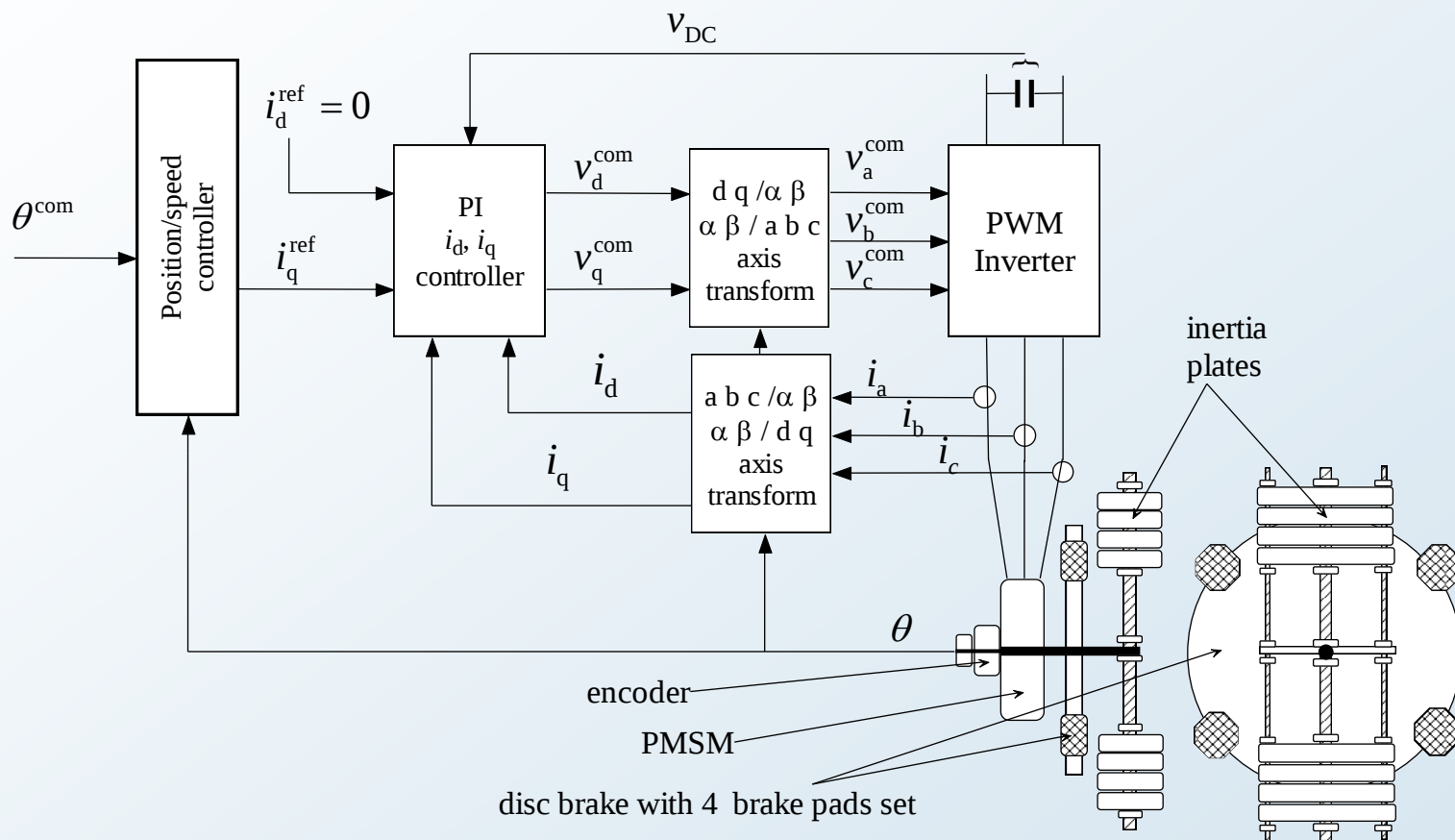
Multi mass real systems



Experimental system



General system scheme



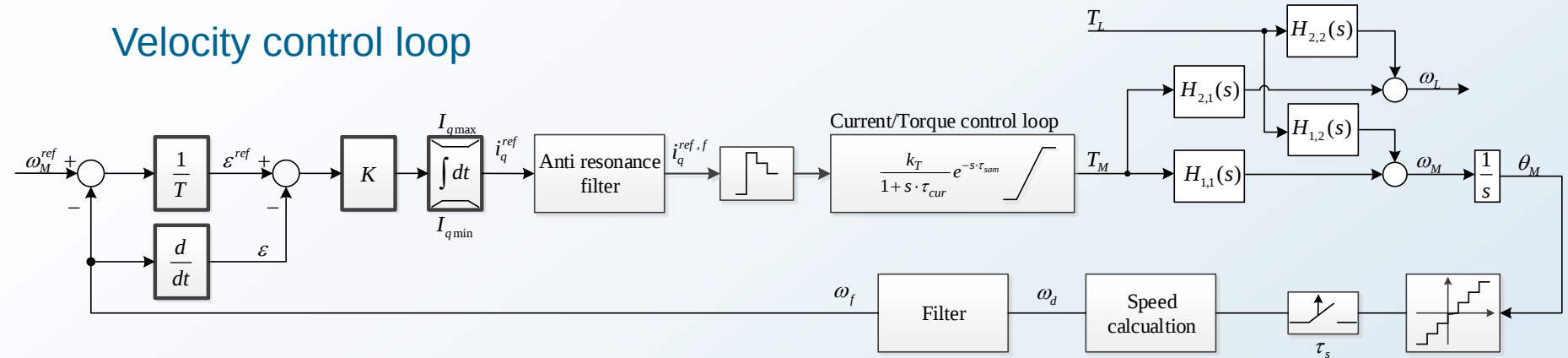


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Discrete control system

Velocity control loop



Controller settings

$$K \approx 0.5 \frac{\pi}{2\tau_{dly}} \cdot \frac{J_{min}}{k_{Tmax}}$$

$$J_{max} = 1.1 \cdot J_{\Sigma}$$

$$J_{min} = 0.9 \cdot J_{\Sigma}$$

$$T \approx 2 \cdot \frac{J_{max}}{K \cdot k_{Tmin}}$$

Measurement error

$$\Delta\omega = \frac{2\pi}{N_p \cdot \tau_s} \approx 0,123 \text{ rad/s}$$

Total delay in control loop

$$\tau_{dly} = \tau_{sam} + \tau_{cur} + \tau_{filter} + \tau_{speed \text{ calculation}} + \tau_{anit-resonance \text{ filter}}$$

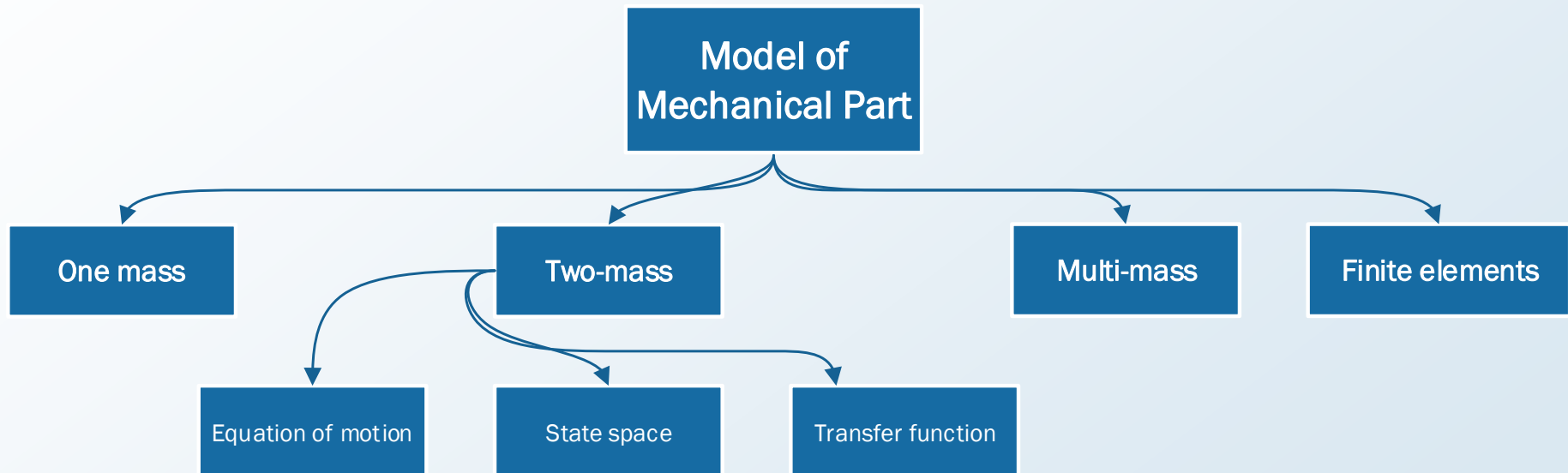


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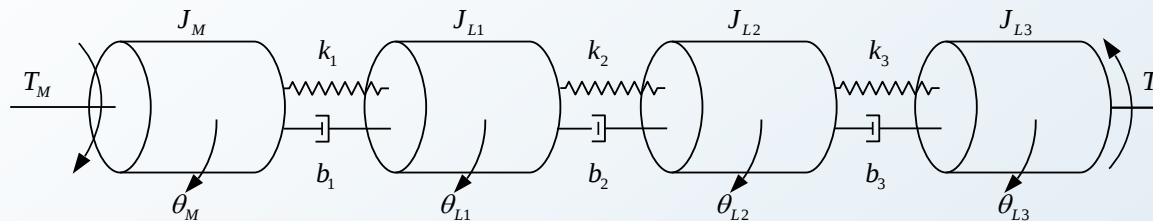


Models of mechanical part



Model of mechanical part – four-mass system

Scheme



Equations of motion

$$\begin{cases} J_M \ddot{\theta}_M + b_1(\dot{\theta}_M - \dot{\theta}_{L1}) + k_1(\theta_M - \theta_{L1}) = T_M \\ J_{L1} \ddot{\theta}_{L1} + b_2(\dot{\theta}_{L1} - \dot{\theta}_{L2}) + k_2(\theta_{L1} - \theta_{L2}) - b_1(\dot{\theta}_M - \dot{\theta}_{L1}) - k_1(\theta_M - \theta_{L1}) = 0 \\ J_{L2} \ddot{\theta}_{L2} + b_3(\dot{\theta}_{L2} - \dot{\theta}_{L3}) + k_3(\theta_{L2} - \theta_{L3}) - b_2(\dot{\theta}_{L1} - \dot{\theta}_{L2}) - k_2(\theta_{L1} - \theta_{L2}) = 0 \\ J_{L3} \ddot{\theta}_{L3} - b_3(\dot{\theta}_{L2} - \dot{\theta}_{L3}) - k_3(\theta_{L2} - \theta_{L3}) = -T_L \end{cases}$$

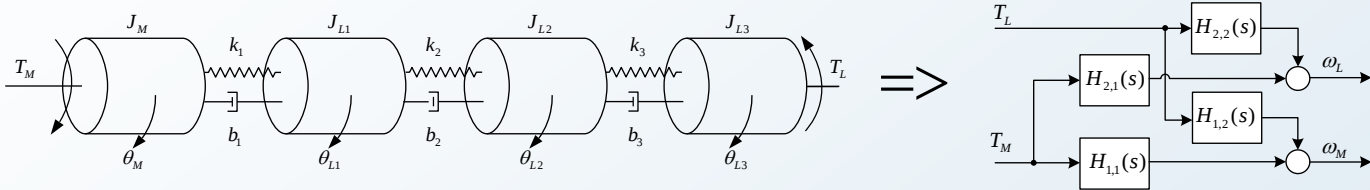
State space

$$\dot{\mathbf{x}} = \mathbf{A}_{7 \times 7} \mathbf{x} + \mathbf{B}_{7 \times 2} \begin{bmatrix} T_M \\ T_L \end{bmatrix}$$

$$\mathbf{x} = [\omega_M \quad \omega_{L1} \quad \omega_{L2} \quad \omega_{L3} \quad T_{s1} \quad T_{s2} \quad T_{s3}]^T$$

Model of mechanical part – four-mass system

Scheme



Transfer functions

$$\begin{bmatrix} \Omega_M(s) \\ \Omega_L(s) \end{bmatrix} = \begin{bmatrix} H_{1,1} & H_{1,2} \\ H_{2,1} & H_{2,2} \end{bmatrix} \begin{bmatrix} T_M(s) \\ T_L(s) \end{bmatrix}$$

$$H_{1,1}(s) = \frac{\omega_M(s)}{T_M(s)} = \frac{1}{J_\Sigma} \cdot \frac{1}{s} \cdot \prod_{i=1}^{L_R} G_{11,i}$$

$$H_{1,2}(s) = -H_{2,1}(s)$$

$$H_{2,1}(s) = \frac{\omega_{L3}(s)}{T_M(s)} = \frac{1}{J_\Sigma} \cdot \frac{1}{s} \cdot \prod_{i=1}^{L_R} G_{21,i}$$

$$H_{2,2}(s) = \frac{\omega_{L3}(s)}{T_L(s)} = \frac{1}{J_\Sigma} \cdot \frac{1}{s} \cdot \prod_{i=1}^{L_R} G_{22,i}$$

$$G_{poles,i} = \frac{\omega_{r,i}^2}{s^2 + 2\xi_{r,i}\omega_{r,i}s + \omega_{r,i}^2}$$

$$R_i = J_{i+1} / J_i$$

$$G_{11,i} = \frac{s^2 + 2\xi_{ar,i}\omega_{ar,i}s + \omega_{ar,i}^2}{\omega_{ar,i}^2} \cdot G_{poles,i}$$

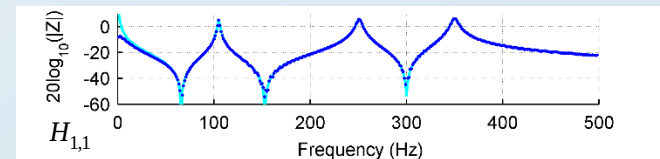
$$G_{21,i} = \frac{2\xi_{ar,i}\omega_{ar,i}s + \omega_{ar,i}^2}{\omega_{ar,i}^2} \cdot G_{poles,i}$$

$$G_{22,i} = \frac{R_i^{-1}s^2 + 2\xi_{ar,i}\omega_{ar,i}s + \omega_{ar,i}^2}{\omega_{ar,i}^2} \cdot G_{poles,i}$$

$\omega_{r,i} = 2 \cdot \pi \cdot f_{r,i}$ resonance frequency,
 $\omega_{ar,i} = 2 \cdot \pi \cdot f_{ar,i}$ anti-resonance frequency,
 $\xi_{r,i}$ $\xi_{ar,i}$ resonance and anti-resonance damping coefficients.

Tab. 1 Parameters of simulation model

J_Σ	i	$f_{ar,i}$	$\xi_{ar,i}$	$f_{r,i}$	$\xi_{r,i}$
(kg·m ²)	-	(Hz)	*10 ⁻⁴	(Hz)	*10 ⁻⁴
0.753	1	66	10	105	90
	2	153	5	251	100
	3	300	10	350	90





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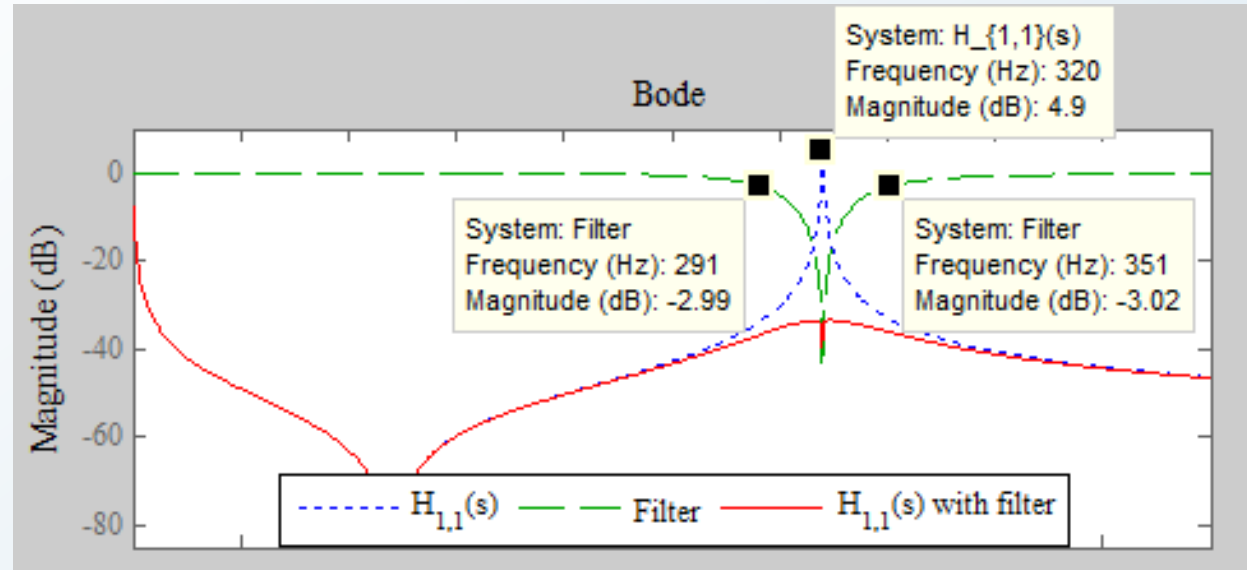
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Notch filter

$$T_F(s) = \frac{s^2 + \omega_z^2}{s^2 + s \frac{\omega_z}{Q} + \omega_z^2}$$

$$\omega_z = 2\pi \cdot \text{NTF}$$

$$Q = \text{NTF} / f_{\text{width}}$$



$$\text{NTF} = 320 \text{ Hz}$$

$$f_{\text{width}} = 60 \text{ Hz}$$



Filter delay

$$H(j\omega) = P(\omega) + jQ(\omega)$$

$$\varphi(\omega) = \arg(H(j\omega)) = \arctg \frac{Q(\omega)}{P(\omega)}$$

$$\tau_p(\omega) = -\frac{\varphi(\omega)}{\omega} \quad \text{Phase delay}$$

$$\tau_{gr}(\omega) = -\frac{d\varphi(\omega)}{d\omega} \quad \text{Group delay}$$

Notch filter

$$T_F(s) = \frac{s^2 + \omega_z^2}{s^2 + s \frac{\omega_z}{Q} + \omega_z^2}$$

$$\varphi(\omega) = \arctg\left(\frac{\omega_z \omega}{Q(\omega^2 - \omega_z^2)}\right)$$

$$\tau_{gr}(\omega) = \frac{Q\omega_z(\omega^2 + \omega_z^2)}{Q^2(\omega^2 - \omega_z^2)^2 + \omega^2\omega_z^2}$$

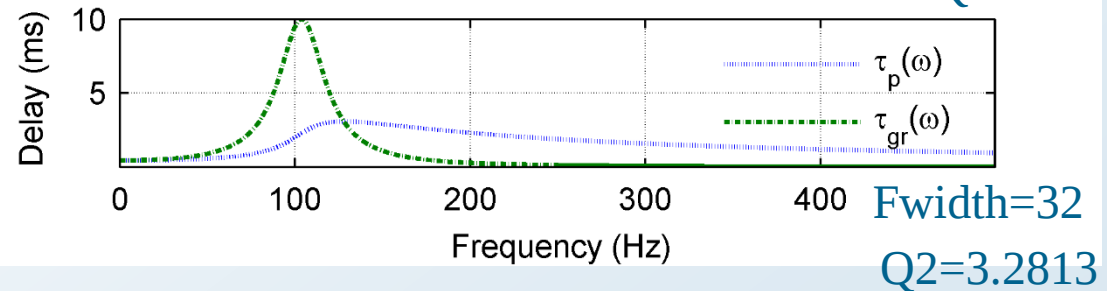
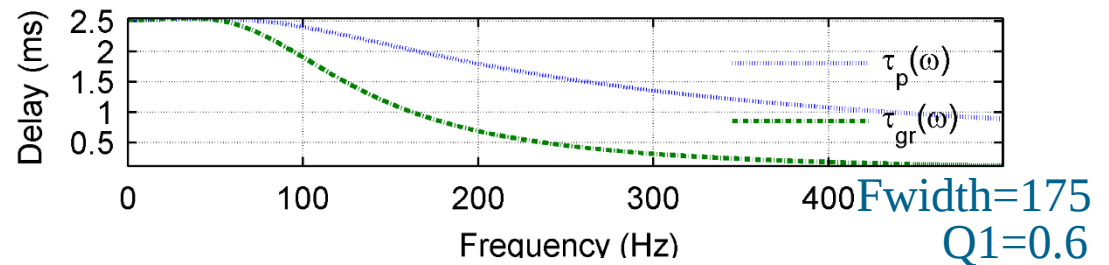
$$\omega_z = 2\pi \cdot \text{NTF}$$

$$Q = \text{NTF}/f_{width}$$

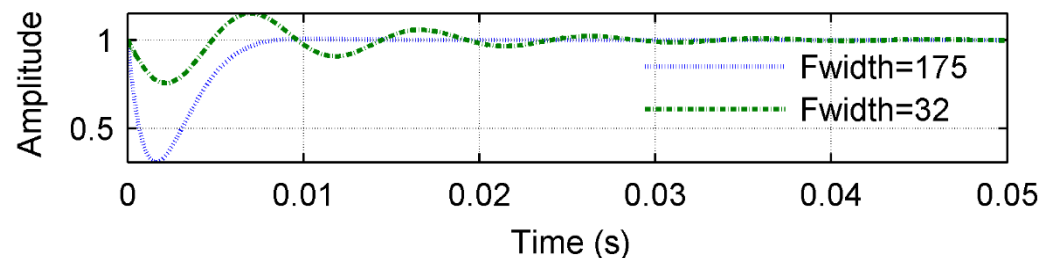
$$\tau_{gr}(0) = \frac{1}{Q\omega_z} = \frac{f_{width}}{2\pi \cdot \text{NTF}^2}$$

Group and phase delay of notch filter

NTF=105 Hz



Step response of notch filter



Notch filter

$$T_F(s) = \frac{s^2 + \omega_z^2}{s^2 + s \frac{\omega_z}{Q} + \omega_z^2}$$

$$\varphi(\omega) = \arctg\left(\frac{\omega_z \omega}{Q(\omega^2 - \omega_z^2)}\right)$$

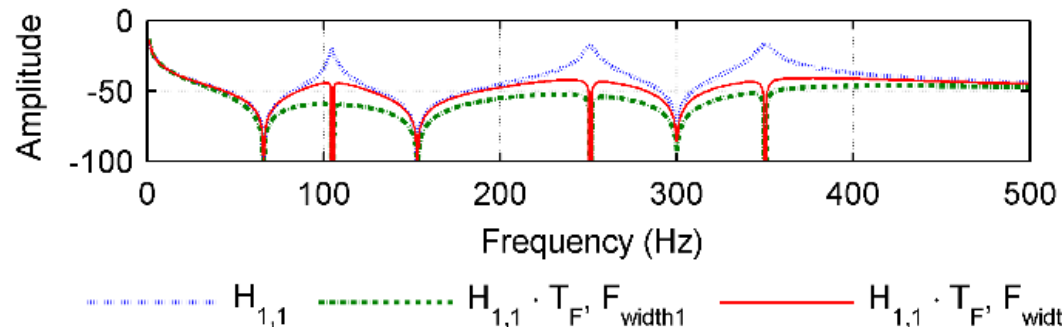
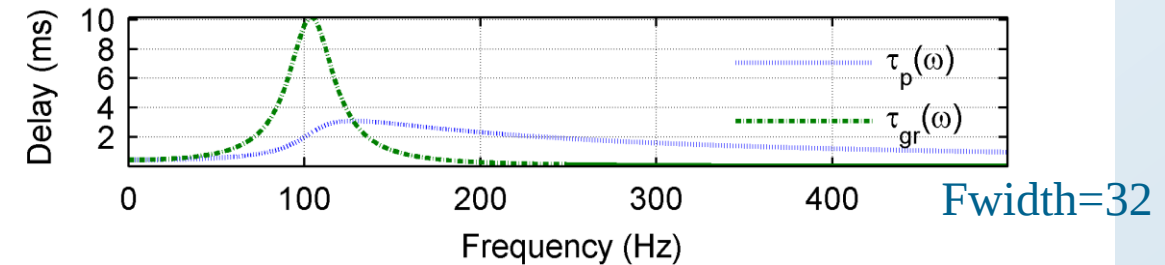
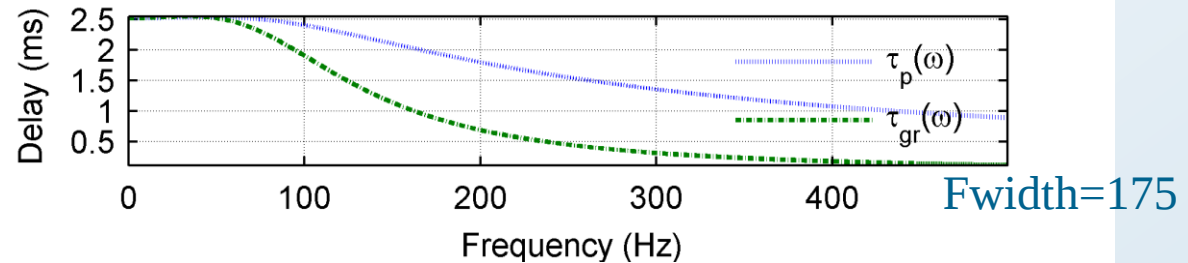
$$\tau_{gr}(\omega) = \frac{Q\omega_z(\omega^2 + \omega_z^2)}{Q^2(\omega^2 - \omega_z^2)^2 + \omega^2 \omega_z^2}$$

$$\omega_z = 2\pi \cdot \text{NTF}$$

$$Q = \text{NTF} / f_{width}$$

$$\tau_{gr}(0) = \frac{1}{Q\omega_z} = \frac{f_{width}}{2\pi \cdot \text{NTF}^2}$$

Group and phase delay of notch filter



1) Fwidth1=175 2) Q=const=3.33 Fwidth, i={32, 75, 105}

Notch filter

$$T_F(s) = \frac{s^2 + \omega_z^2}{s^2 + s \frac{\omega_z}{Q} + \omega_z^2}$$

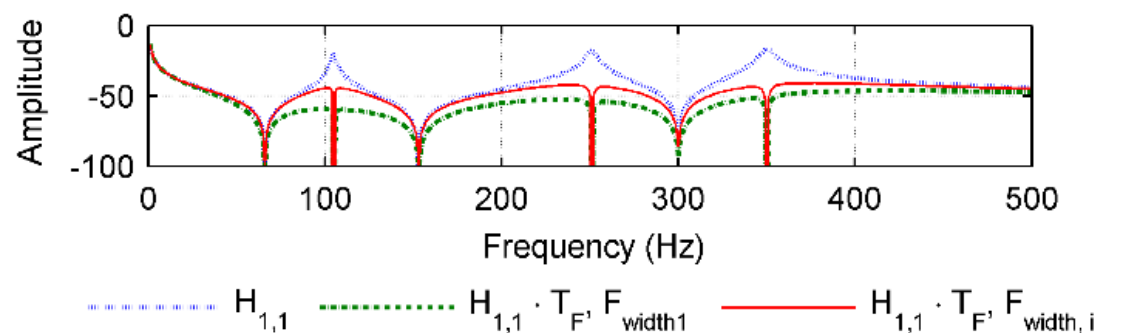
$$\varphi(\omega) = \arctg\left(\frac{\omega_z \omega}{Q(\omega^2 - \omega_z^2)}\right)$$

$$\tau_{gr}(\omega) = \frac{Q\omega_z(\omega^2 + \omega_z^2)}{Q^2(\omega^2 - \omega_z^2)^2 + \omega^2 \omega_z^2}$$

$$\omega_z = 2\pi \cdot \text{NTF}$$

$$Q = \text{NTF}/f_{width}$$

$$\tau_{gr}(0) = \frac{1}{Q\omega_z} = \frac{f_{width}}{2\pi \cdot \text{NTF}^2}$$



1) Fwidth1=175

i	NTF	Fwidth	Q	Tgr(0) (ms)
1	105	175	0.6	2.526
2	251	175	1.4343	0.442
3	350	175	2	0.227

2) Q=const=3.33 Fwidth, i={32, 75, 105}

i	NTF	Fwidth	Q	Tgr(0) (ms)
1	105	31.532	3.33	0.455
2	251	75.375	3.33	0.190
3	350	105.11	3.33	0.136



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Notch filter

$$T_F(s) = \frac{s^2 + \omega_z^2}{s^2 + s \frac{\omega_z}{Q} + \omega_z^2}$$

$$\varphi(\omega) = \arctg\left(\frac{\omega_z \omega}{Q(\omega^2 - \omega_z^2)}\right)$$

$$\tau_{gr}(\omega) = \frac{Q\omega_z(\omega^2 + \omega_z^2)}{Q^2(\omega^2 - \omega_z^2)^2 + \omega^2 \omega_z^2}$$

$$\omega_z = 2\pi \cdot \text{NTF}$$

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2) Q=const=3.33 Fwidth, i={32, 75, 105}

i	NTF	Fwidth	Q	Tgr(0), Σ 0.781 (ms)
1	105	31.532	3.33	0.455
2	251	75.375	3.33	0.190
3	350	105.11	3.33	0.136

3) Tgr(0)=const

i	NTF	Fwidth	Q	Tgr(0), Σ 0.6 (ms)
1	105	13.854	7.5788	0.2
2	251	79.169	3.1704	0.2
3	350	153.94	2.2736	0.2



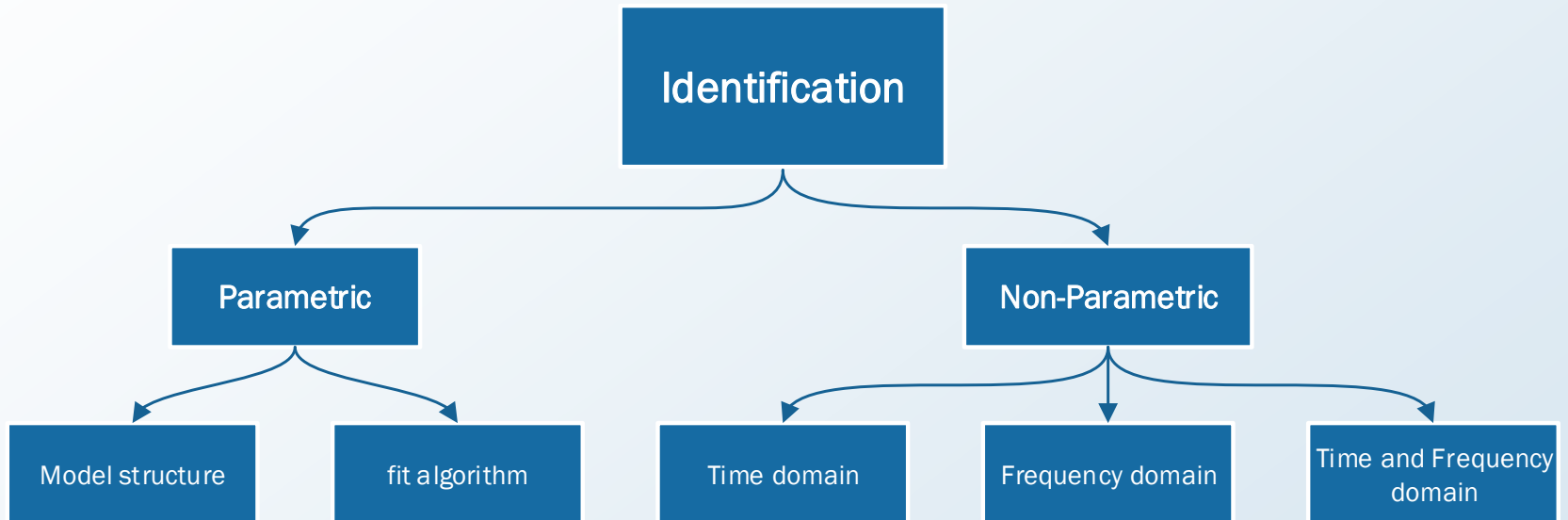
Digital filter tuned for mechanical resonant frequency reduction

Algorithm:

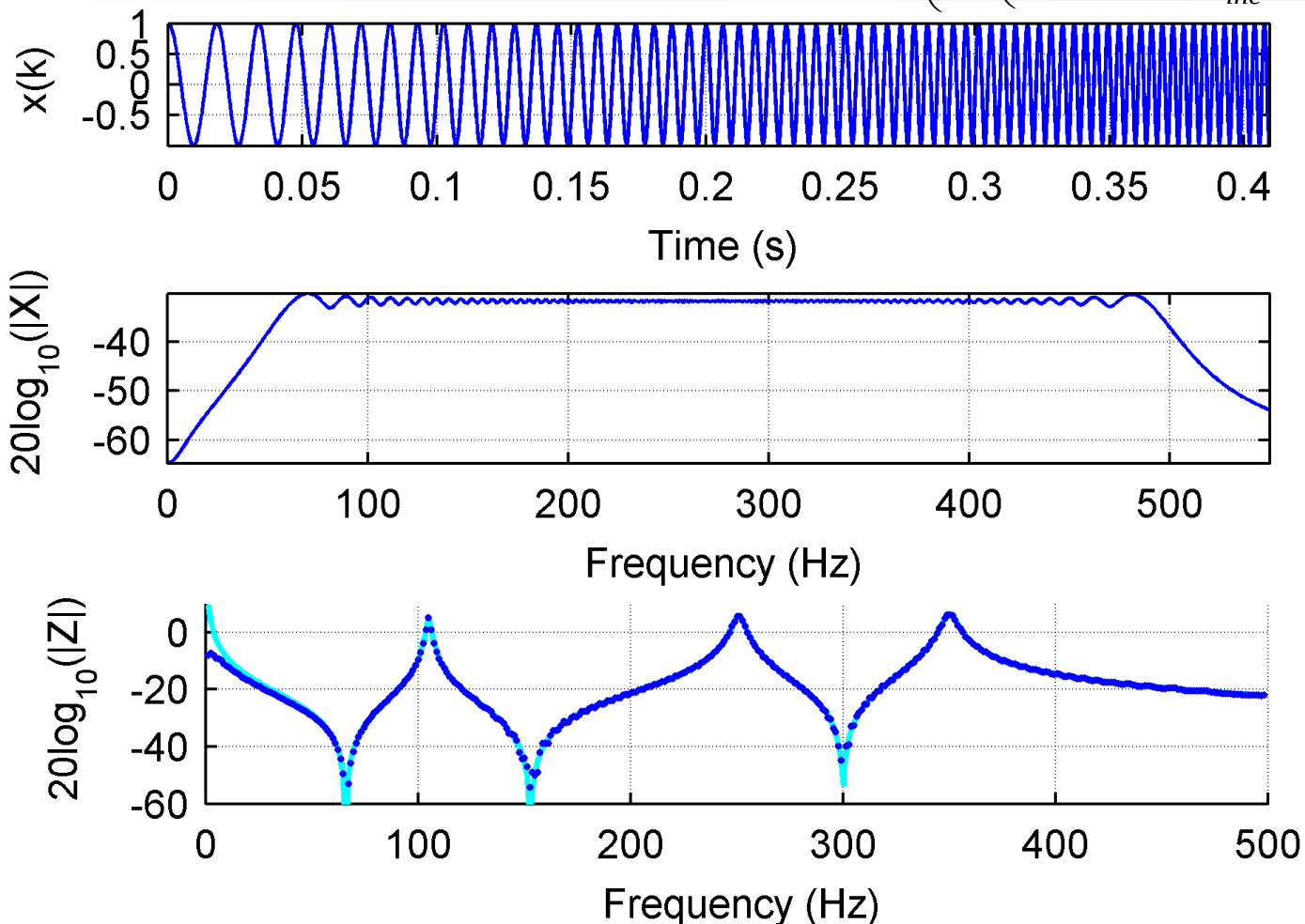
1. Identification of mechanical resonance frequencies.
2. Tune digital filter to attenuate mechanical resonance frequencies in command signal.
3. Calculate digital filter delay.
4. Tune speed controller depending on total system delay.



Identification of mechanical resonance

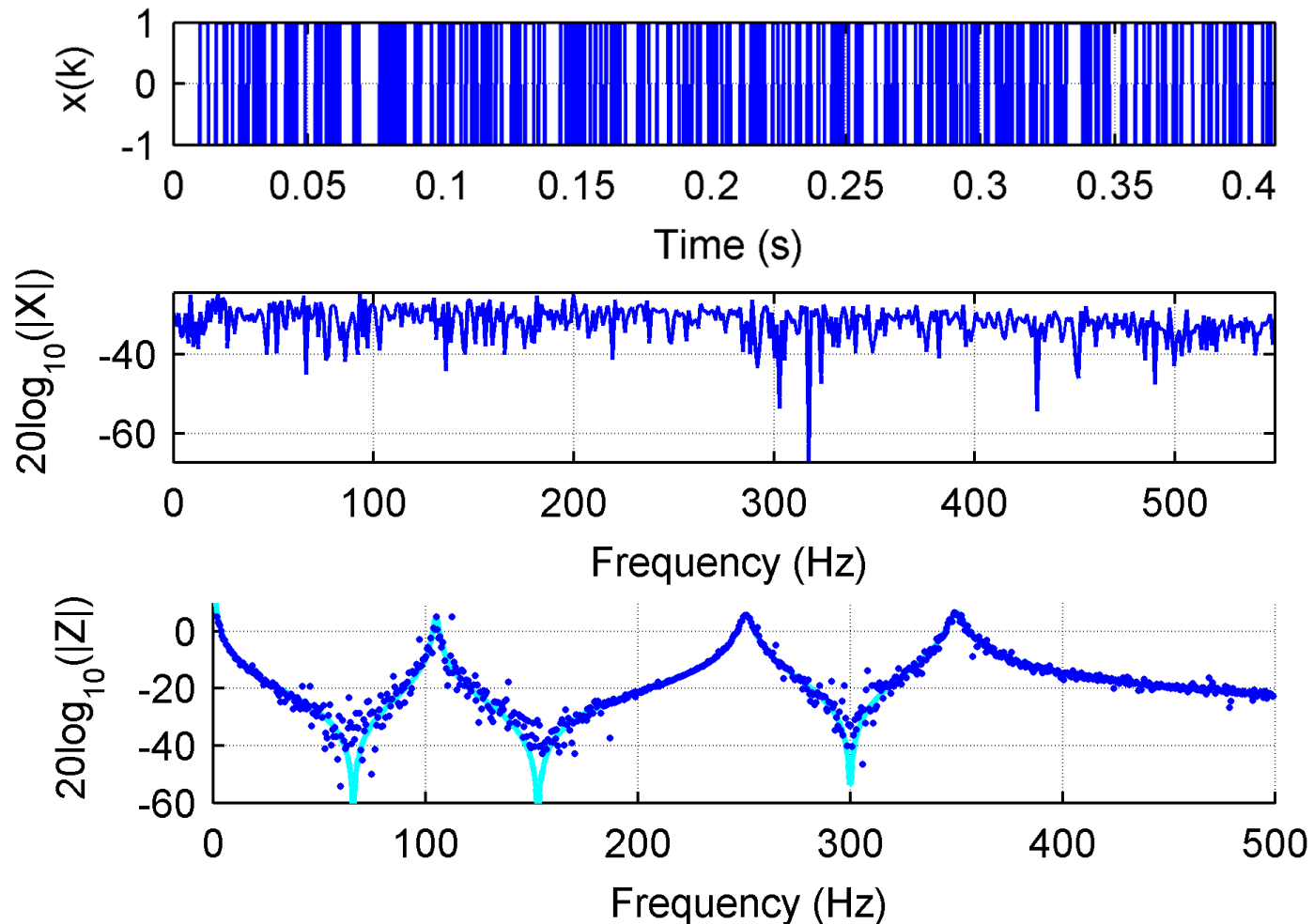


Non-parametric Linear chirp $x(k) = A \cdot \cos \left(2\pi \left(f_{\min} + \frac{f_{\max} - f_{\min}}{2\tau_{inc}} k \cdot \tau_s \right) k \cdot \tau_s \right)$



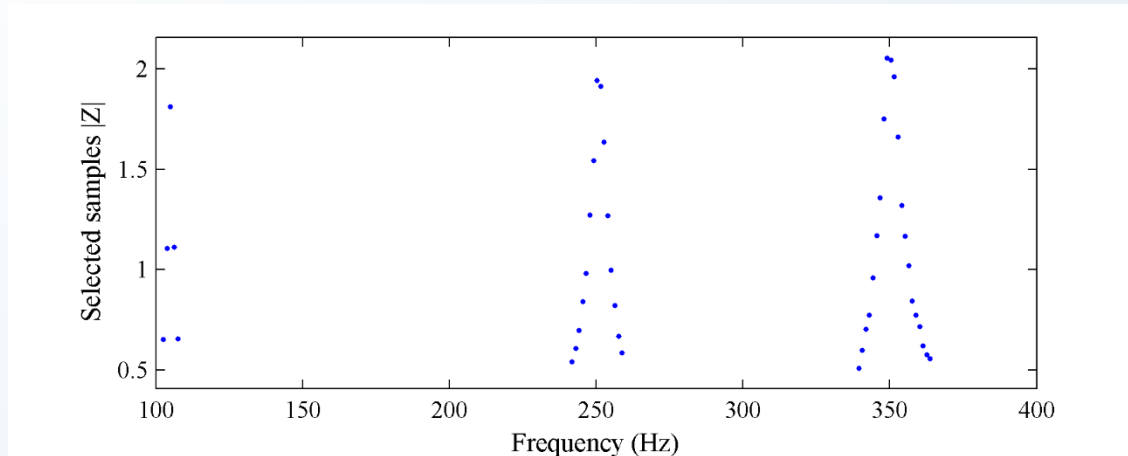


Non-parametric PRBS



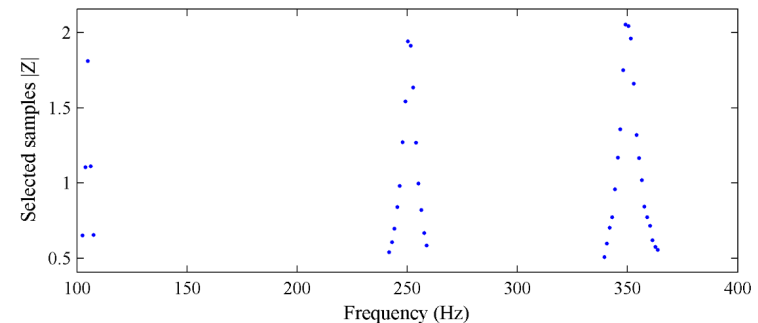
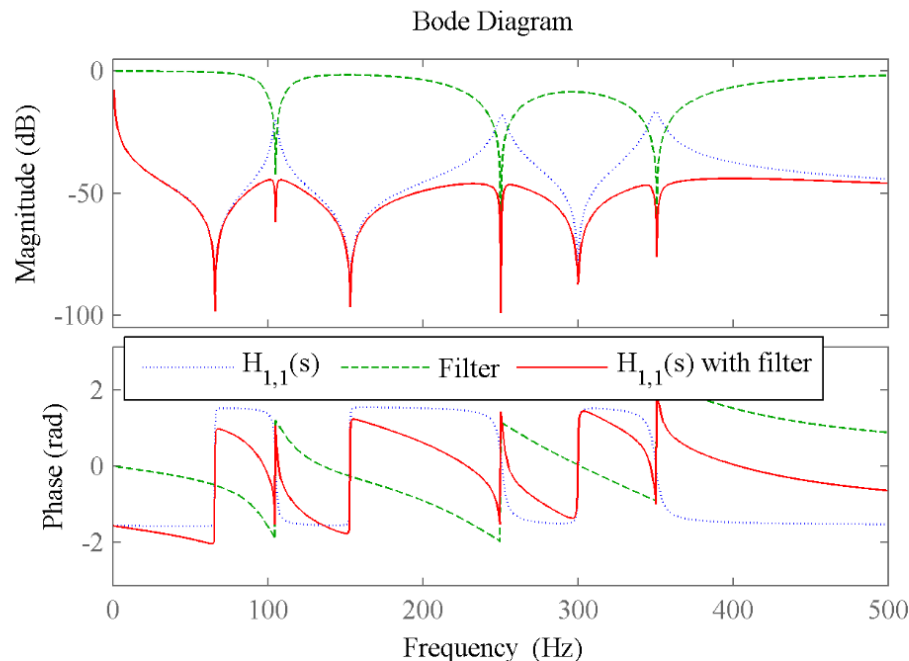


Non-parametric chirp – resonance finder



i	Fr,i	Fstart	Fstop	Fmax	Fwidth	Frez
1	105	102.5	107.4	105	4.9	105
2	250	241.7	258.8	250.2	17.1	250.2
3	351	339.4	363.8	349.1	24.1	351.6

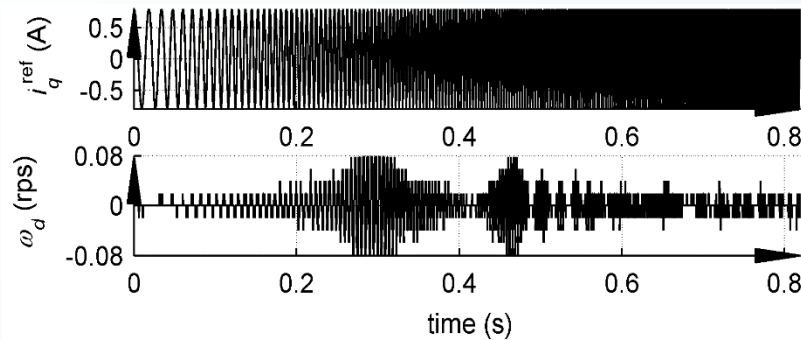
Filters Auto Tuning - Non-parametric identification



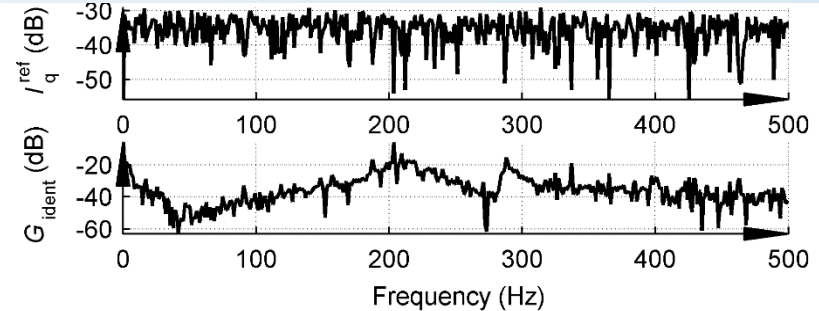
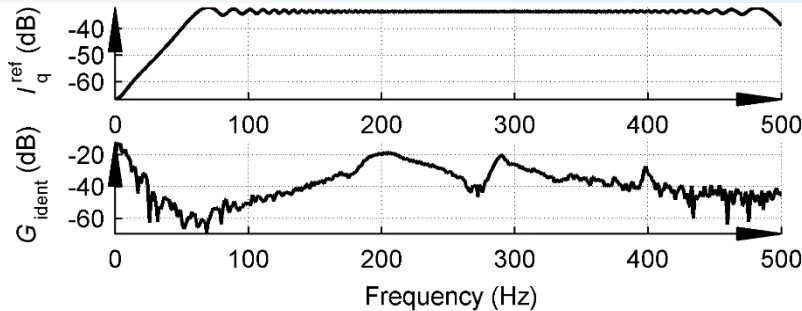
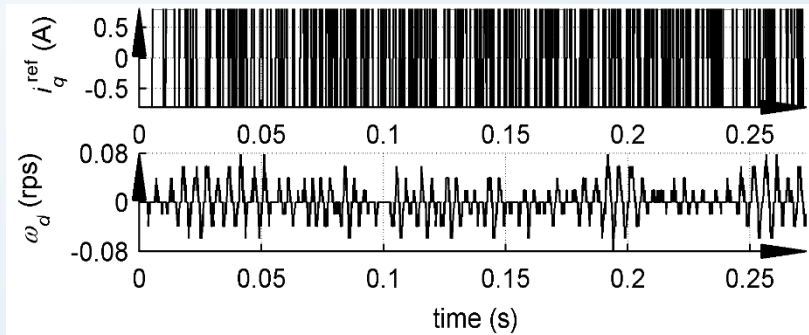
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Experimental results

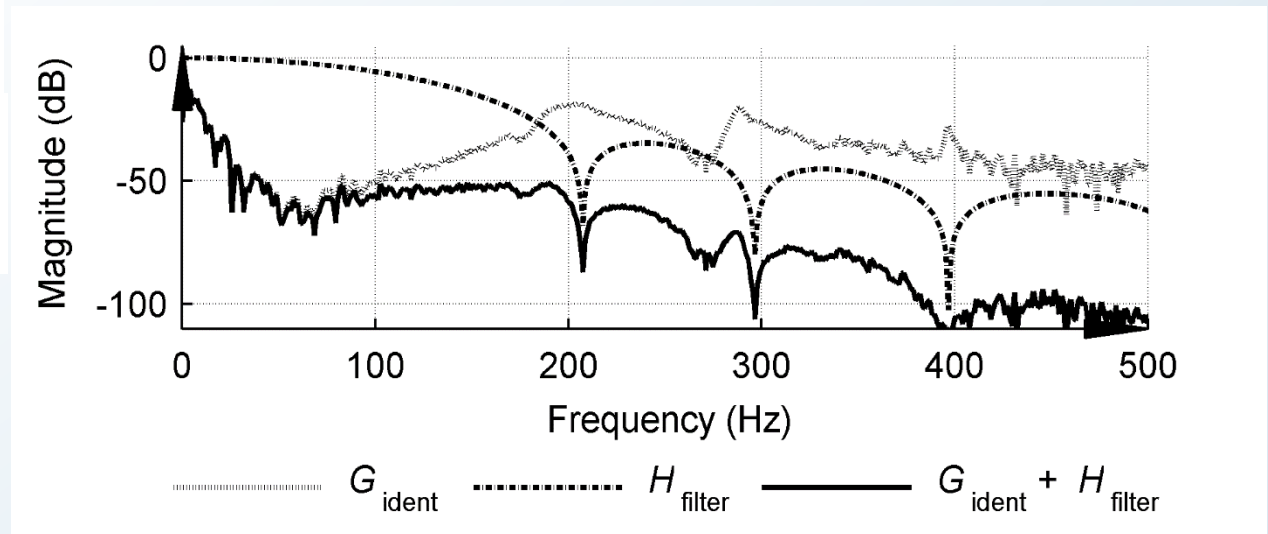
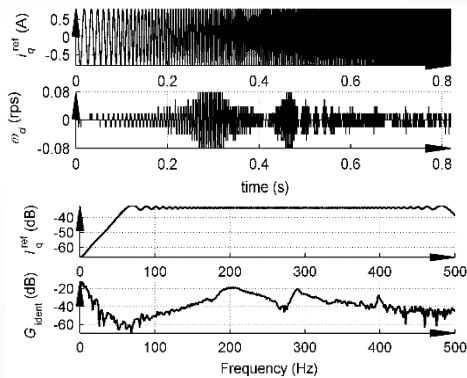
chirp



PRBS

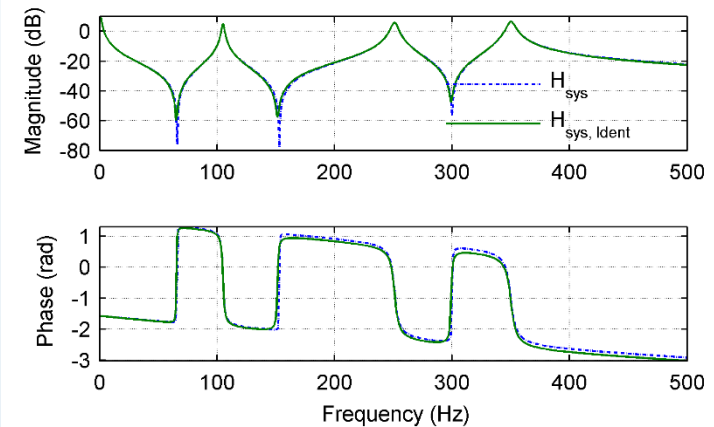
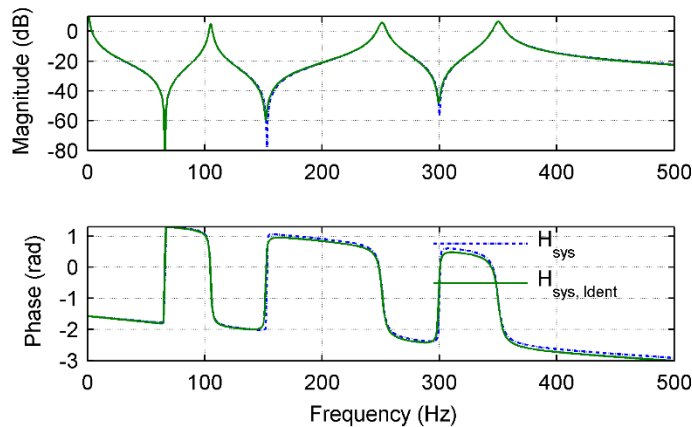


Filters Auto Tuning - Non-parametric identification

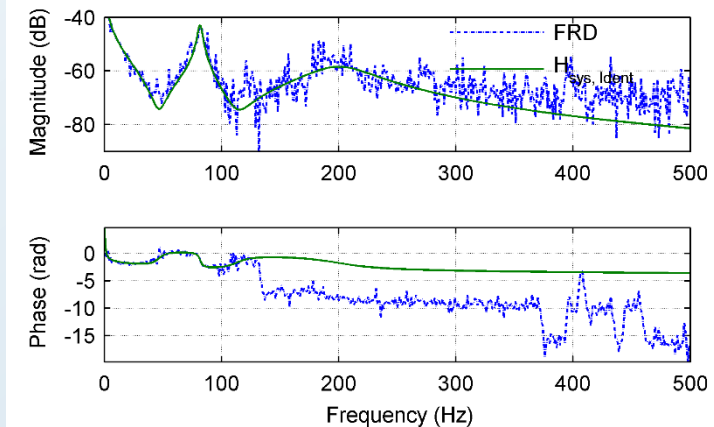
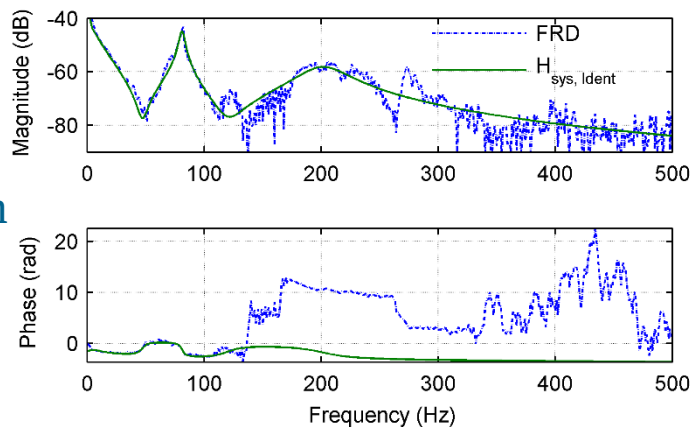


Parametric identification

Simulation



Real system



chirp

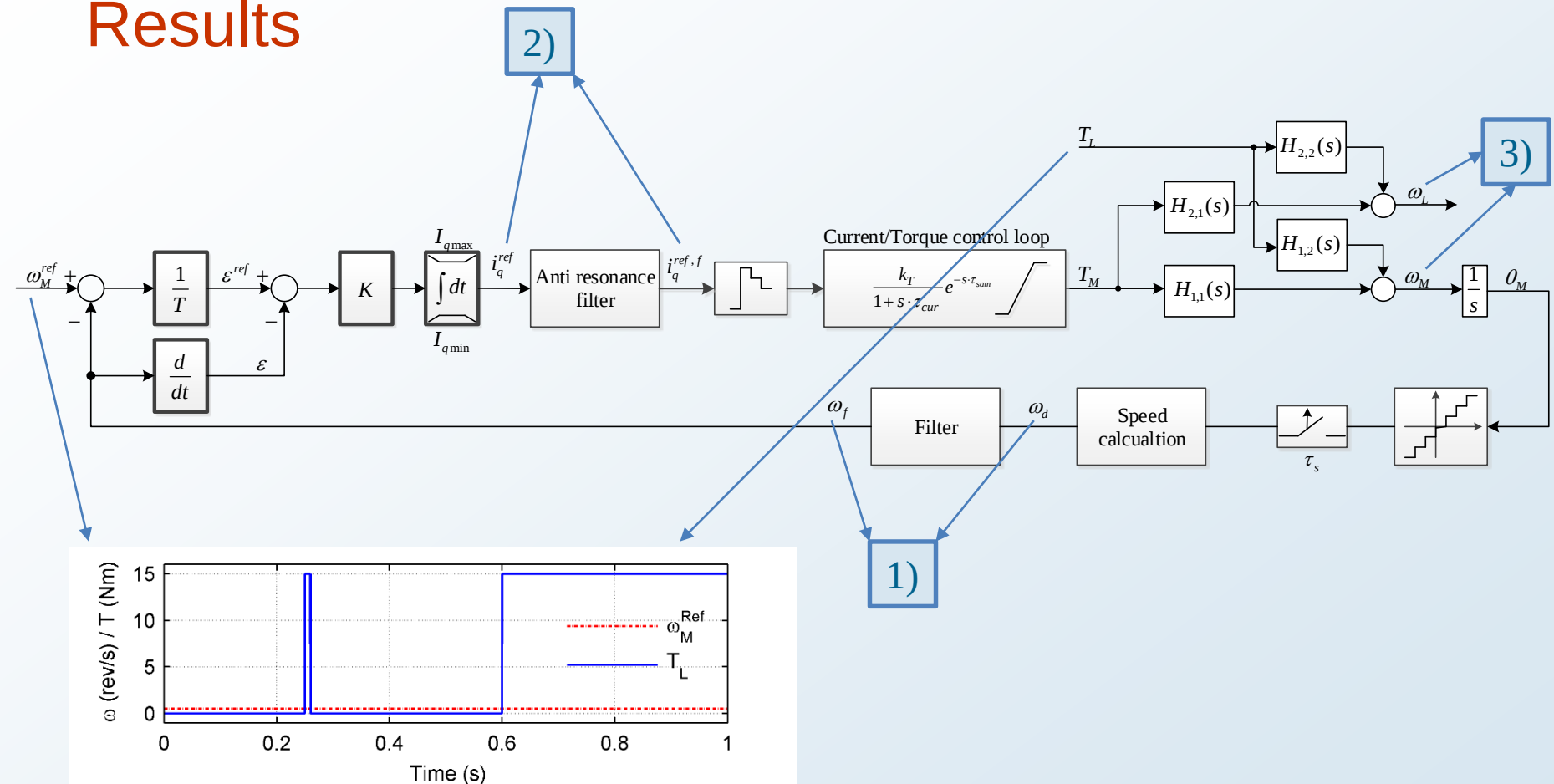
PRBS



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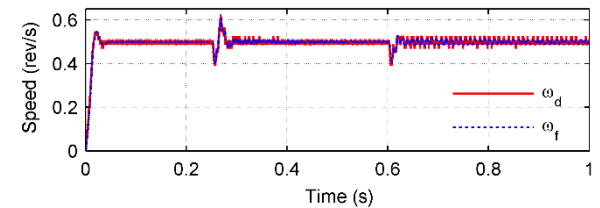
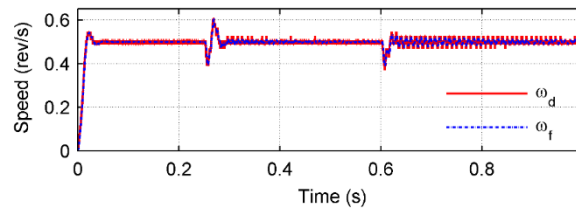
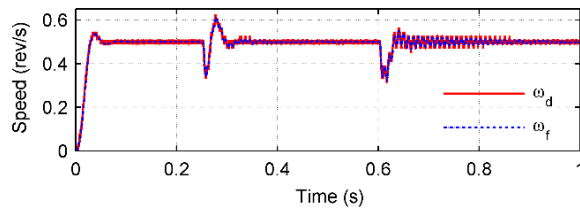
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Results

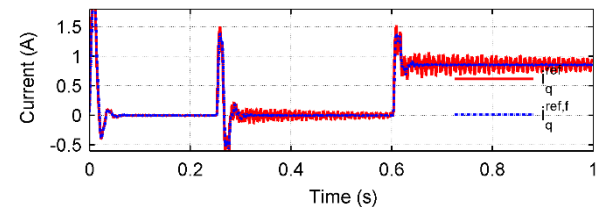
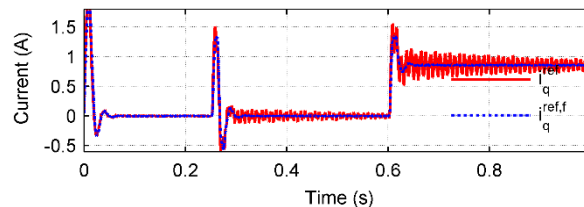
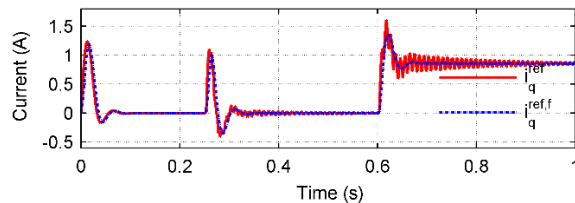


Results

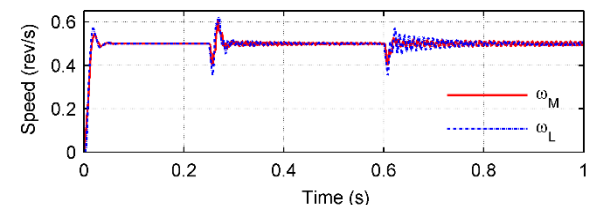
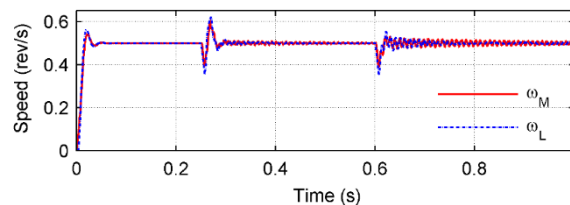
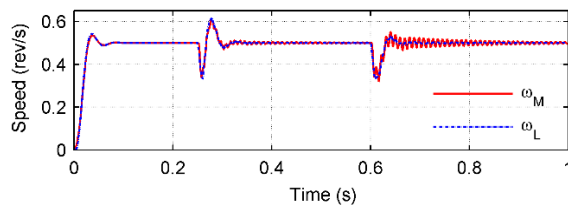
1)



2)



3)



Fwidth=175

$Q=\text{const}=3.33$ Fwidth i,
 $i=\{32, 75, 105\}$

$Tgr(0)=\text{const}$



Plan of presentation

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Conclusions

1. Proper synthesis of speed controller requires:
 1. Identification of mechanical resonance frequencies.
 2. Tune digital filter to attenuate mechanical resonance frequencies in command signal.
 3. Calculate digital filter delay.
 4. Tune speed controller according to total system delay.
2. The tests show that increasing the filter delay negatively affects the dynamics of the control system. The delay time should be short. However reducing the time delay causes less attenuation of mechanical resonance band. As a result filter with a very low delay is too narrow.



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Thank you for attention

Dominik Łuczak, Ph.D.

Poznan University of Technology

Institute of Control and Information Engineering

e-mail: *dominik.luczak@put.poznan.pl*